

the step of fitting and temporarily fixing a pair of molds in two open ends of a casting gasket integrally having a positioning projection projecting from an inner surface of the casting gasket such that lens-forming optical surfaces of the pair of molds come inside,

the step of clamping the casting gasket by a pair of clamping means from an axial direction,

the first mold push-in step of pushing one of the pair molds into the gasket by first push-in means to urge the mold against the projection, and

the second mold push-in step of pushing the other mold into the gasket by second push-in means for a predetermined amount.

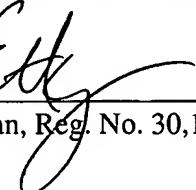
REMARKS

Entry of the foregoing amendments is requested.

Respectfully submitted,

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